

B-C EQUIPMENT SALES Inc.

SALES • RENTALS • PARTS • SERVICE

B-C EQUIPMENT - CORPUS CHRISTI
809 CORN PRODUCTS RD
CORPUS CHRISTI, TEXAS 78409
361/289-9314

Customer
120950

** INVOICE **

Document
W21582

Pg
1

2/07/24

11:35

Sold To
CITY OF LAREDO
ATTN: ACCOUNTS PAYABLE
P.O. BOX 210
LAREDO TX 78042

Ship To
BENNY
CITY OF LAREDO
ATTN: ACCOUNTS PAYABLE
P.O. BOX 210
LAREDO TX 78042

956-791-7325

956-740-0856

Br	Trk	Make	Model	Serial	Equipment	Meter	Sls	Customer	P.O.
001	LS	108	HYLAB	N8K1-2132	LS 108H5	385	009	382427	

Order	Ship	B/O	Description	Each	Amount
-------	------	-----	-------------	------	--------

Ordered 10/17/23

COMPLAINT:

DRAG LINE BRAKES ARE NOT WORKING PROPERLY

CORRECTION:

1/2/24: Travel to Laredo. Removed covers from around the clutches and brakes. Cleaned dirt off lower panels which took about two hours before removing panels from under winches. Began removal of pins for front brake band and the bolt for brake band was all gaulded up and needs to be replaced. Removed the brake bands and then began deglazing the brake hub.

1/3/24: Buffed off the brake band hub and installed both the front and rear brake bands. Installed lower pins and fasteners for pins. Removed the spacer and line for the clutch and loosen clutch adjuster. Drive out spring pin and remove both the clutch shoes. Found one shoe broken. Assembled new shoes together. Removed and replaced clutch cylinder. Reinstalled spring and began installing new clutch shoes into housing.

1/4/24: Finish assembly of the front clutch. Aligned the

CONTINUED

B-C EQUIPMENT SALES Inc.

SALES • RENTALS • PARTS • SERVICE

B-C EQUIPMENT - CORPUS CHRISTI
809 CORN PRODUCTS RD
CORPUS CHRISTI, TEXAS 78409
361/289-9314

Customer
120950

** INVOICE **

Document
W21582

Pg
2

2/07/24

11:35

Sold To
CITY OF LAREDO
ATTN: ACCOUNTS PAYABLE
P.O. BOX 210
LAREDO TX 78042

Ship To
BENNY
CITY OF LAREDO
ATTN: ACCOUNTS PAYABLE
P.O. BOX 210
LAREDO TX 78042

956-791-7325

956-740-0856

Br	Trk	Make	Model	Serial	Equipment	Meter	Sls	Customer	P.O.
001	LS	108	HYLAB	N8K1-2132	LS 108H5	385	009	382427	

Order	Ship	B/O	Description	Each	Amount
splines onto the shaft then installed the fitting and coupler on shaft. Installed the clutch supply line. Removed the rear covers around brake and clutch assembly. Removed the rear and front brake shoes. Swapped over parts for old shoes to new. 1/5/24: Travel back to Corpus Christi. 1/9/24: Travel to Laredo. Began installing links. Had trouble aligning linkage but finally got the pins in. Installed brake shoes. Connected linkage, Disassembled clutch assembly and found the pin for arm on clutch linkage sticking out a full inch. Bolt had fallen out. Finally got the clutch assembly out and disassembled. 1/10/24: Travel to jobsite. Began removal of clutch shoes. Removed piston. Removed and replaced broken bolt for one of the actuators. Installed new clutch piston and assembled clutch into housing. Aligned spring and pins and drive into place. Slide assembly back into shaft and installed spacers. Connected hydraulic fittings and then run through and adjust front and rear clutch. Adjusted brake. Ran unit and found that the rear drum brake pedal would actuate but the front drum would not actuate into free fall.					

CONTINUED

B-C EQUIPMENT SALES Inc.

SALES • RENTALS • PARTS • SERVICE

B-C EQUIPMENT - CORPUS CHRISTI
809 CORN PRODUCTS RD
CORPUS CHRISTI, TEXAS 78409
361/289-9314

Customer
120950

** INVOICE **

Document
W21582

Pg
3

2/07/24

11:35

Sold To
CITY OF LAREDO
ATTN: ACCOUNTS PAYABLE
P.O. BOX 210
LAREDO TX 78042

Ship To
BENNY
CITY OF LAREDO
ATTN: ACCOUNTS PAYABLE
P.O. BOX 210
LAREDO TX 78042

956-791-7325

956-740-0856

Br	Trk	Make	Model	Serial	Equipment	Meter	Sls	Customer	P.O.
001	LS	108	HYLAB	N8K1-2132	LS 108H5	385	009	382427	

Order	Ship	B/O	Description	Each	Amount
-------	------	-----	-------------	------	--------

Ordered actuating switch.

1/11/24: Travel to customers yard and talked to customer and decided due to illness technician will return home.

2/5/24: Travel to Laredo. Removed bad pressure switch, swap fittings onto new switch, connected wiring and bleed out the switch. Ran unit and finally got left pedal action. Began adjusting the brake as needed. Ran unit and fine tuned clutches and brake pedals. Ran unit and all good.

Customer requested we give class to operator and mechanics on proper adjustment of brakes and clutches next day.

Reinstalled all lower panels.

2/6/24: Arrived at yard and waited for peronnel to arrive. Instructed operator and mechanics on proper operation of how clutches and brakes work on this unit, and the proper adjustment of brakes and clutches. Had operator walk unit down to the pond and operate unit to fine tune the brake operation. Reinstalled all bottom covers and panels for the brakes and clutches. Departed jobsite and return to Corpus. Job complete.

ORDER STOCK

CONTINUED

B-C EQUIPMENT SALES Inc.

SALES • RENTALS • PARTS • SERVICE

B-C EQUIPMENT - CORPUS CHRISTI
809 CORN PRODUCTS RD
CORPUS CHRISTI, TEXAS 78409
361/289-9314

Customer
120950

** INVOICE **

Document
W21582

Pg
4

2/07/24

11:35

Sold To
CITY OF LAREDO
ATTN: ACCOUNTS PAYABLE
P.O. BOX 210
LAREDO TX 78042

Ship To
BENNY
CITY OF LAREDO
ATTN: ACCOUNTS PAYABLE
P.O. BOX 210
LAREDO TX 78042

956-791-7325

956-740-0856

Br	Trk	Make	Model	Serial	Equipment	Meter	Sls	Customer P.O.
001		LS	108	HYLAB N8K1-2132	LS 108H5	385	009	382427

Ord	Ship	B/O	Description	Each	Amount
1	1		LS 166R024VR		
1	1		LS 1C 0038		
7	7		LS 1C 0038		
2	2		LS 1C 0485		
2	2		LS 1C 0485		
2	2		LS BSC0035		
2	2		LS BSC0035		
2	2		LS C3E0841		
2	2		LS C4E2343		
1	1		LS CAB0088		
2	2		LS CBD0065		
2	2		LS CBJ0828		
2	2		LS CDJ1827		
2	2		LS CDJ1828		
1	1		LS CEC0144		
1	1		LS CEC0144		
1	1		LS CER0827		
			TOTAL PARTS		
			NUT	46.00	46.00
			ROLL PIN G2-2 *	3.00	3.00
			ROLL PIN G2-2 *	3.00	21.00
			CLUTCH S G2-3	1,206.00	2,412.00
			CLUTCH S G2-3	1,206.00	2,412.00
			SPRING F2-2	115.00	230.00
			SPRING F2-2	115.00	230.00
			SPRING N	117.00	234.00
			SPG N	30.00	60.00
			BOLT	36.00	36.00
			CAP F2-4 *	7.00	14.00
			SPRING *	469.00	938.00
			BRAKE BA N	3,562.00	7,124.00
			BRAKE BA N	3,986.00	7,972.00
			CYLINDER F3-3	1,772.00	1,772.00
			CYLINDER F3-3	1,772.00	1,772.00
			SWITCH N	826.00	826.00
					26,102.00

CONTINUED

B-C EQUIPMENT SALES Inc.

SALES • RENTALS • PARTS • SERVICE

B-C EQUIPMENT - CORPUS CHRISTI
809 CORN PRODUCTS RD
CORPUS CHRISTI, TEXAS 78409
361/289-9314

Customer
120950

** INVOICE **

Document
W21582

Pg
5

2/07/24

11:35

Sold To
CITY OF LAREDO
ATTN: ACCOUNTS PAYABLE
P.O. BOX 210
LAREDO TX 78042

Ship To
BENNY
CITY OF LAREDO
ATTN: ACCOUNTS PAYABLE
P.O. BOX 210
LAREDO TX 78042

956-791-7325

956-740-0856

Br	Trk	Make	Model	Serial	Equipment	Meter	Sls	Customer	P.O.
001		LS	108	HYLAB N8K1-2132	LS 108H5	385	009	382427	

Ord	Ship	B/O	Description	Each	Amount
	1		ENVIRONMENTAL FEE	75.00	75.00
	1		SHIPPING AND HANDLING	159.82	159.82
	1		SHIPPING AND HANDLING	191.53	191.53
	1		HOTEL EXPENSE 1/9/24 & 1/10/24	528.96	528.96
	1		HOTEL EXPENSE 1/2-1/5/24	599.64	599.64
	1		HOTEL EXPENSE 2/5/24 - 2/6/24	240.54	240.54
	315		MILEAGE	4.00	1,260.00
	2		PER DIEM 1/9-1/11/24	50.00	100.00
	4		PER DIEM 1/2 - 1/5/24	50.00	200.00
	2		PER DIEM 2/5/24-2/6/24 (PAT K)	50.00	100.00
79.68			LABOR	163.99	13,066.72
			SERVICE CHARGE		653.34

NON-TAXABLE
74-6007573

N/C

THANK YOU FOR YOUR BUSINESS!!

Weight	243.0 lb	Total	43,277.55
--------	----------	-------	-----------

Authorized Signature _____ Date _____ Pulled By _____ Checked By _____
CORPUS CHRISTI (361) 289-9314 | LA FERIA (956) 797-0072 | SAN ANTONIO (210) 447-9314