

Customer 120950

\*\* INVOICE \*\*

Document W21582 Pg 1

2/07/24

11:35

Sold To CITY OF LAREDO ATTN: ACCOUNTS PAYABLE P.O. BOX 210 Ship To

BENNY CITY OF LAREDO ATTN: ACCOUNTS PAYABLE P.O. BOX 210 LAREDO TX 78042

956-791-7325

LAREDO TX 78042

956-740-0856

001 LS 108 HYLAB N8K1-2132 LS 108H5 385 009 382427  Ordr Ship B/O Description Each Amount	Br Trk	Make	Model	Serial	Equipment	Meter	Sls	Customer P.O.
Ordr Ship B/O Description Each Amount	001	LS	108 HYLAB	N8K1-2132	LS 108H5	385	009	382427
Oldi Ollip 27	 Ordr	 Ship	в/о	Description		Ea	 ch	Amount

Ordered 10/17/23

COMPLAINT:

DRAG LINE BRAKES ARE NOT WORKING PROPERLY

CORRECTION:

1/2/24: Travel to Laredo. Removed covers from around the clutches and brakes. Cleaned dirt off lower panels which took about two hours before removing panels from under winches. Began removal of pins for front brake band and the bolt for brake band was all gaulded up and needs to be replaced. Removed the brake bands and then began deglazing the brake hub.

1/3/24: Buffed off the brake band hub and installed both the front and rear brake bands. Installed lower pins and fasteners for pins. Removed the spacer and line for the clutch and loosen clutch adjuster. Drive out spring pin and remove both the clutch shoes. Found one shoe broken. Assembled new shoes together. Removed and replaced clutch cylinder. Reinstalled spring and began installing new clutch shoes into housing.

1/4/24: Finish assembly of the front clutch. Aligned the



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Ordr	Ship	В/О	Description		Ea		Amount

splines onto the shaft then installed the fitting and coupler on shaft. Installed the clutch supply line. Removed the rear covers around brake and clutch assembly. Removed the rear and front brake shoes. Swapped over parts for old shoes to new.

1/5/24: Travel back to Corpus Christi.

1/9/24: Travel to Laredo. Began installing links. Had trouble aligning linkage but finally got the pins in. Installed brake shoes. Connected linkage, Disassembled clutch assembly and found the pin for arm on clutch linkage sticking out a full inch. Bolt had fallen out. Finally got the clutch assembly out and disassembled.

1/10/24: Travel to jobsite. Began removal of clutch shoes. Removed piston. Removed and replaced broken bolt for one of the actuators. Installed new clutch piston and assembled clutch into housing. Aligned spring and pins and drive into place. Slide assembly back into shaft and installed spacers. Connected hydraulic fittings and then run through and adjust front and rear clutch. Adjusted brake. Ran unit and found that the rear drum brake pedal would actuate but the front drum would not actuate into free fall.



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001	LS	108 HYLAB	N8K1-2132	LS 108H5	385	009	382427
 Ordr	Ship	в/о	Description		 Ea	 ch	Amount

Ordered actuating switch.

1/11/24: Travel to customers yard and talked to customer and decided due to illness technician will return home. 2/5/24: Travel to Laredo. Removed bad pressure switch, swap fittings onto new switch, connected wiring and bleed out the switch. Ran unit and finally got left pedal action. Began adjusting the brake as needed. Ran unit and fine tuned clutches and brake pedals. Ran unit and all good. Customer requested we give class to operator and mechanics on proper adjustment of brakes and clutches next day. Reinstalled all lower panels.

2/6/24: Arrived at yard and waited for peronnel to arrive. Instructed operator and mechanics on proper operation of how clutches and brakes work on this unit, and the proper adjustment of brakes and clutches. Had operator walk unit down to the pond and operate unit to fine tune the brake operation. Reinstalled all bottom covers and panels for the brakes and clutches. Departed jobsite and return to Corpus. Job complete.

ORDER STOCK



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Br Trk	Make	Model	Serial	Equipment	Me	eter	Sls	Cust	omer P.O.
001	LS	108 HYLAE	3 N8K1-2132	LS 108H5		385	009	3824	27
Ordr	Ship	в/о	Description			Ea	ach	Am	ount
							16	0.0	46.00
1	1		166R024VR	NUT ROLL PIN	02-2	*	46		3.00
1	1		1C 0038	ROLL PIN			3		
7	7		1C 0038	CLUTCH S			1,206	Carl and Carl	
2	2		1C 0485	CLUTCH S			1,206		
2	2		1C 0485 BSC0035	SPRING			115		230.00
2	2		BSC0035	SPRING					230.00
2 2	2		C3E0841	SPRING	2 0		117		234.00
2	2		C4E2343	SPG			30		60.00
1	1		CAB0088	BOLT			36		36.00
2	2		CBD0065	CAP	F2-4	*	7		14.00
2	2		CBJ0828	SPRING		*	469	.00	938.00
2	2		CDJ1827	BRAKE BA		N	3,562	.00	7,124.00
2	2		CDJ1828	BRAKE BA		N	3,986	.00	
1	1		CEC0144	CYLINDER			1,772		
1	1		CEC0144	CYLINDER	F3-3				1,772.00
1	1	LS	CER0827 FAL PARTS	SWITCH		N	826	.00	826.00 26,102.00



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001	LS	108 HYLAB	N8K1-2132	LS 108H5	385	009	38242	7
Ordr	Ship	в/о	Description	 1	Ea			
	1 1 1 1 315 2 4 2	ENVI SHIP SHIP HOTE HOTE MILE PER PER PER LABO	RONMENTAL FEE PING AND HANDI PING AND HANDI L EXPENSE 1/9/ L EXPENSE 2/5/ L EXPENSE 2/5/ AGE DIEM 1/9-1/11/ DIEM 1/2 - 1/5 DIEM 2/5/24-2/	LING LING /24 & 1/10/24 -1/5/24 /24 - 2/6/24 /24		75 159 191 528 599 240 4 50 50	.00 .82 .53 .96 .64 .54 .00	75.00 159.82 191.53 528.96 599.64 240.54 1,260.00 100.00 200.00 100.00
.4	7	NON- 4-6007573	TAXABLE					N/C

THANK YOU FOR YOUR BUSINESS!!

Weight 243.0 lb Total 43,277.55